



惠州基安比新能源有限公司
Huizhou Markyn New Energy Co., LTD.

锂电池UN38.3测试报告 Lithium Battery UN38.3 Test Report

Sample Description

& Model Lithium Thionyl Chloride Battery ER34615

Applicant Huizhou Markyn New Energy Co., Ltd.

Manufacturer Huizhou Markyn New Energy Co., Ltd.

1. SAMPLES DESCRIPTION

Sample Description	Li/SOCL2 Battery	Sample Model	ER34615		
Applicant	Huizhou Markyn New Energy Co., Ltd				
Manufacturer	Huizhou Markyn New Energy Co., Ltd				
Nominal Voltage	3.6V	Rated Capacity	19000mAh		
Charge Current	Do not charge	Maximum Continuous Current	230mA		
Cut-off Voltage	2.0V	Maximum Discharge Current	500mA	Use	Digital Production
Cells Number	1PCS	Cell Model	ER34615	Cell Capacity	19Ah
Manufacturer of cell	GMB				
Chemical components	SOCL2				
Client date	2019.1.20	Finish date	2019.1.28		

II REFERENCE METHOD

United Nations Recommendations On The Transport Of Dangerous Goods,Manual Of Tests And Criteria . (ST/SG/AC.10/11/Rev.5/Amend.1 & ST/SG/AC.10/11/Rev.5/Amend.2)

III TEST ITEM

- | | |
|-----------------------|--------------------------|
| 1.Altitude simulation | 5.External short circuit |
| 2.Thermal test | 6.Crush |
| 3.Vibration | 7.Forced discharge |
| 4.Shock | |

IV CONCLUSION

ITEM	SAMPLE NUMBER	STANDARD	CONCLUSION
Altitude simulation	N1~N10	UN38.3	PASS
Thermal test			PASS
Vibration			PASS
Shock			PASS
External short circuit			PASS
Crush	N11~N15		PASS
Forced discharge	N20~N29 C5~C14		PASS

The submitted cell and component cell complied with the UN Manual of Tests and Criteria,part III ,sub-section 38.3.

Prepared by :

Checked by

Approved by

Issue Date: 2019-1-28

V、 PHOTO OF THE SAMPLE



Authenticate the photo on original report only

VI、 TEST METHOD

Tests T.1 to T.S shall be conducted in sequence on the same cell or battery. Tests T.6 and T.7 shall be conducted using not otherwise tested cells or batteries.

In order to quantify the mass loss,the following procedure is provided;

$$\text{Mass loss (\%)}=(M1-M2)/M1*100$$

Where M1 is the mass before the test and M2 is the mass after the test .When mass loss does not exceed the values in Table below, it shall be considered AI “no mass loss”,

Mass M of cell or battery	Mass loss limit
M<1g	0.5%
1g,≤ M≤ 75g	0.2%
M>75g	0.1%

T.1 Altitude simulation

Test cells and batteries shall be stored at a pressure of 11.6 kpa or less for at least six hours at ambient temperature(20±5°C)

Cells and batteries meet this requirement if there is no leakage ,no venting ,no disassembly,no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% for its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

T.2 Thermal test

Test cells and batteries are to be stored for at least six hours at a test temperature equal to 72±2°C, followed by storage for at least six hours at a test temperature equal to -40±2°C .The maximum time intervals between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5°C). For large cells and batteries the duration if exposure to the test temperature extremes should be at least 12 hours.

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged stages.

T.3 Vibration

Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes. This cycle shall be repeated 12 times a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face

The logarithmic frequency sweep shall differ for cells and batteries with a gross mass of not more than 12 kg (cells and small batteries), and for batteries with a gross mass of more than 12 kg (large batteries).

For cells and small batteries from 7Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 8 gn occurs (approximately 50 Hz).

A peak acceleration of 8 gn is then maintained until the frequency is increased to 200Hz.

For large batteries from 7Hz a peak acceleration of 1 gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 2 gn occurs (approximately 25Hz). A peak acceleration of 2 gn is then maintained until the frequency is increased to 200Hz.

Cells and batteries meet this requirement if there is no leakage, no disassembly, no rupture and fire during the test and if the open circuit voltage of each test cell or battery directly after testing in its third perpendicular mounting position is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not application to test cells and batteries at fully discharged states.

T.4 Shock

Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery. Each cell or battery shall be subjected to a half-sine shock of peak acceleration of 150 gn and pulse duration of 6 milliseconds. Each cell or battery shall be subjected to three shocks in the direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.

However, large cells and large batteries shall be subjected to a half-sine shock of peak acceleration of 50 gn

and pulse duration of 11 milliseconds. Each cell or battery is subjected to three shocks in the positive direction followed by three shocks in the negative direction of each of three mutually perpendicular mounting position of the cell for a total of 18 shocks.

Cells and batteries meet this requirement if there no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test and batteries at fully discharged states.

T.5 External short circuit

The cell or battery to be tested shall be temperature stabilized $55\pm 2^{\circ}\text{C}$ and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at $55\pm 2^{\circ}\text{C}$. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $55\pm 2^{\circ}\text{C}$.

Cells and batteries meet this requirement if their external temperature does not exceed 170°C and there is no disassembly, no rupture and no fire during the test and within six hours after the test.

T.6 Impact/ Crush

Impact (applicable to cylindrical cells not less than 18mm in diameter)

The sample cell or component cell is to be placed dimension of the cell, whichever is greater, type 316 stainless steel bar is to be placed across the center of the sample, $9.1\text{kg}\pm 0.1\text{kg}$ mass is to be dropped from a height of $61\pm 2.5\text{ cm}$ at the intersection of the bar and sample in a controlled manner using a near friction less, vertical sliding track or channel with minimal drag on the falling mass, The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the $15.8\text{mm}\pm 0.1\text{mm}$ diameter curved surface lying across the center of the test sample, Each sample is to be subjected to only a single impact.

Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18mm in diameter).

A cell or component cell is to be crushed between two flat surfaces. The crushing is to be Gradual with a speed of approximate 1.5cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached.

- (a) The applied force reaches $13\text{ kN} \pm 0.78\text{ kN}$;
- (b) The voltage of the cell drops by at least 100mV; or
- (c) The cell is deformed by 50% or more of its original thickness.

Once the maximum pressure has been obtained, the voltage drops by 100mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released.

A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be

crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.

Each test cell or component cell is to be subjected to one crush only. The test sample shall be observed for a further 6H. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests.

Cells and component cells meet this requirements if their external temperature does not exceed 170°C and there is no disassembly and no fire during the test and within six hours after this test.

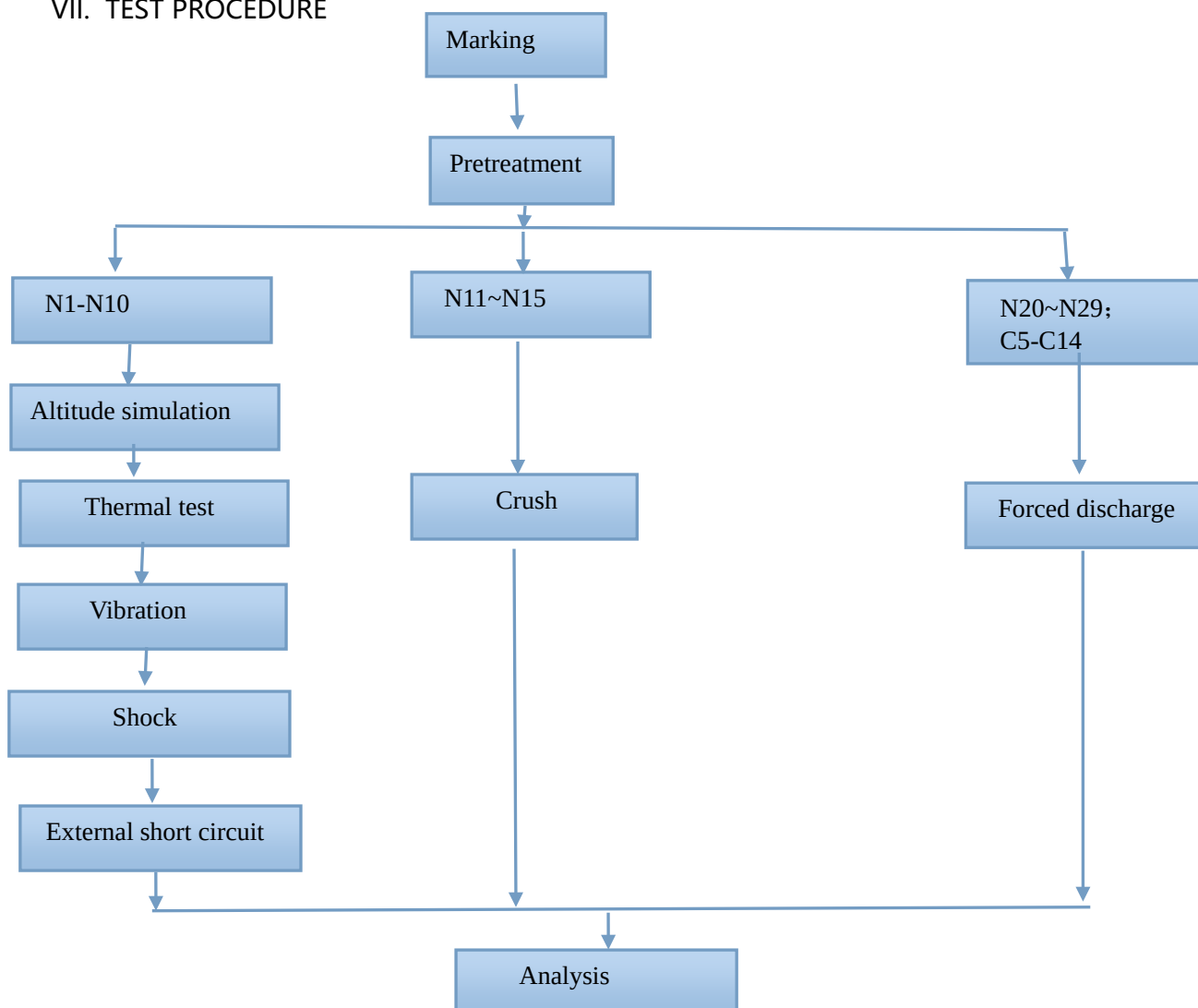
T.7 Forced discharge

Each cells shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C power supply at an initial current equal to the maximum discharge current specified by the manufacturer.

The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval(in hours) equal to its rated capacity divided by the initial test current(in ampere).

Primary or rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

VII. TEST PROCEDURE



VIII. TEST APPARATUS

IE-0128 Vibration test instrument
 IE-0294 DC regulated power supply
 IE-0434 Vacuum chamber
 IE-0198 Battery extrusion needling machine
 IE-0219 Temperature circulation chamber
 IE-0125 Electronic balance

IE-0090 Digital multimeter
 IE-0287 Shock test instrument
 IE-0185 Thermoelectric pair
 IE0281 Battery anti-explosion

IX. DATA

1. Altitude simulation

NO.	Pre-test		After test		Mass loss(%)	Voltage loss (%)	Whether leakage, Venting, disassembly, Rupture, fire(Y/N)
	Mass (g)	Voltage (V)	Mass (g)	Voltage (V)			
N1	92.4310	3.67	92.4265	3.67	0.00	0.00	N
N2	93.5233	3.67	93.5191	3.67	0.00	0.00	N
N3	94.2996	3.67	94.2949	3.67	0.00	0.00	N
N4	93.5293	3.67	93.5251	3.67	0.00	0.00	N
N5	93.2239	3.67	93.2197	3.67	0.00	0.00	N
N6	92.1347	3.67	92.1312	3.67	0.00	0.00	N
N7	92.1205	3.67	92.1165	3.67	0.00	0.00	N
N8	93.8541	3.67	93.8499	3.67	0.00	0.00	N
N9	93.4279	3.67	93.4237	3.67	0.00	0.00	N
N10	94.6366	3.67	94.6325	3.67	0.00	0.00	N

2. Thermal test

NO.	Pre-test		After test		Mass loss(%)	Voltage loss (%)	Whether leakage, Venting, disassembly, Rupture, fire(Y/N)
	Mass (g)	Voltage (V)	Mass (g)	Voltage (V)			
N1	92.4265	3.67	92.4153	3.69	0.01	0.00	N
N2	93.5191	3.67	93.5086	3.68	0.01	0.00	N
N3	94.2949	3.67	94.2846	3.68	0.01	0.00	N
N4	93.5251	3.67	93.5128	3.68	0.01	0.00	N
N5	93.2197	3.67	93.2088	3.68	0.01	0.00	N
N6	92.1312	3.67	92.1253	3.68	0.01	0.00	N
N7	92.1165	3.67	92.1111	3.68	0.01	0.00	N
N8	93.8499	3.67	93.8448	3.69	0.01	0.00	N
N9	93.4237	3.67	93.4200	3.69	0.00	0.00	N
N10	94.6325	3.67	94.6292	3.68	0.01	0.00	N

3. Vibration

NO.	Pre-test		After test		Mass loss(%)	Voltage loss (%)	Whether leakage, Venting, disassembly, Rupture, fire(Y/N)
	Mass (g)	Voltage (V)	Mass (g)	Voltage (V)			
N1	92.4153	3.69	92.4171	3.69	0.00	0.00	N
N2	93.5086	3.68	93.5097	3.68	0.00	0.00	N
N3	94.2846	3.68	94.2871	3.68	0.00	0.00	N
N4	93.5128	3.68	93.5142	3.68	0.00	0.00	N
N5	93.2088	3.68	93.2124	3.68	0.00	0.00	N
N6	92.1253	3.68	92.1264	3.68	0.00	0.00	N
N7	92.1111	3.68	92.1123	3.68	0.00	0.00	N
N8	93.8448	3.69	93.8463	3.68	0.00	0.27	N
N9	93.4200	3.69	93.4214	3.69	0.00	0.00	N
N10	94.6292	3.68	94.6299	3.68	0.00	0.00	N

4. Shock

NO.	Pre-test		After test		Mass loss(%)	Voltage loss (%)	Whether leakage, Venting, disassembly, Rupture, fire(Y/N)
	Mass (g)	Voltage (V)	Mass (g)	Voltage (V)			
N1	92.4171	3.69	92.4196	3.68	0.00	0.27	N
N2	93.5097	3.68	93.5114	3.68	0.00	0.00	N
N3	94.2871	3.68	94.2886	3.68	0.00	0.00	N
N4	93.5142	3.68	93.5153	3.68	0.00	0.00	N
N5	93.2124	3.68	93.2142	3.68	0.00	0.00	N
N6	92.1264	3.68	92.1273	3.68	0.00	0.00	N
N7	92.1123	3.68	92.1137	3.68	0.00	0.00	N
N8	93.8463	3.68	93.8476	3.68	0.00	0.00	N
N9	93.4214	3.69	93.4215	3.68	0.00	0.27	N
N10	94.6299	3.68	94.6298	3.68	0.00	0.00	N

5. External short circuit

NO.	Max. External temperature (°C)	Whether disassembly, rupture, fire (Y/N)
N1	76. 0	N
N2	68. 3	N
N3	73. 5	N
N4	69. 8	N
N5	70. 6	N
N6	72. 8	N
N7	67. 0	N
N8	67. 4	N
N9	67. 0	N
N10	70. 2	N

6. Crush

NO.	Peak temperature (°C)	Whether disassembly, fire (Y/N)
N11	25.9	N
N12	28	N
N13	26.8	N
N14	27	N
N15	26	N

7. Forced discharge

NO.	Whether disassembly, fire (Y/N)
N20	N
N21	N
N22	N
N23	N
N24	N
N25	N
N26	N
N27	N
N28	N
N29	N
C5	N
C6	N
C7	N
C8	N
C9	N
C10	N
C11	N
C12	N
C13	N
C14	N

*****End of report*****